

The more specific advantages by the different designs of the invention will be disclosed in the description to the drawing and by the actual drawing, where

fig. 1 shows a design according to the invention in a
5 closed position,

fig. 2 the same in an open position,

fig. 3 the same in an open position with the middle part turned,

fig. 4 the same in a closed position,

10 fig. 5 the same in an open position by the ejection of the finished objects,

fig. 6 the same after a new turning in an open position,

fig. 7 another design in an open position, ~~fig. 8~~ a third
design in an open position. Fig. 8

15 In fig. 1 is shown in closed condition from the side a cross section of an example of a mold for the performance of the procedure according to the invention. The mold consists of a stationary front part 1, a movable back part 2, as well as a hereby simultaneous movable middle part 3, that also is
20 intended to be turned around a here horizontal axis 4. In the

example there has just been molded as the first part S of the assembled object a screw cap in the two above the axis 4 formed mold cavities 6. On respectively the front part 1 and